

# Work Order ID 80516

February-22-12 12:34:11 PM

\*80516\*

Page 1

Item ID: D412-705-015

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Driveshaft Tunnel Modification

Start Date: 2/22/12 Start Qty: 6.00

\*6\*

Cust Item ID:

Required Date: 2/23/12 Req'd Qty: 6.00

\*6\*

Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev C

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-705-015

CHG 003

*8/2/28*

*MLJ 12/02/28*

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

*12/2/24 60sf*

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

*8/2/28*

*(40)*

# Work Order ID 80516

\*80516\*

Page 2

February-22-12 12:34:11 PM

Item ID: D412-705-015

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Driveshaft Tunnel Modification

Start Date: 2/22/12 Start Qty: 6.00

\*6\*

Cust Item ID:

Required Date: 2/23/12 Req'd Qty: 6.00

\*6\*

Customer:

Reference:

Run Start

\*NR1\*

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

\*NR2\*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00

\*130\*

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-705-015 Location: 10 PPP Rev: SD

2/2/28 60 SP

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

Quality Control

MLJ 12/02/28

ME 12-02-28

# Picklist Print

February-22-12 12:34:10 PM

Page 1

Work Order ID: 80516

Parent Item: D412-705-015

Parent Item Name: Driveshaft Tunnel Modification

Start Date: 2/22/12

Required Date: 2/23/12

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:B Removed Manufacturing 06-10-03 JLM  
IPP Rev:C ECN 1052 07-11-05 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C3A Bolt		Purchased	No			120	Each	407.0000	22	132			

Location Loc Qty Loc Code

GA	160	
117161	10	
118352	150	
ST350	247	
119449	47	
120187	200	

120 Each 3,880.0000

Location Loc Qty Loc Code

ST350	3880	
117313	2	
117688	5	
117872	10	
118112	16	
118451	2	
119749	10	
120187	2000	
120423	320	
120521	1000	
120769	515	

120 Each 10.0000

Location Loc Qty Loc Code

ST178	10	
71654	1	
77823	9	

Manufactured No

AN3C4A  
BOLT  
Purchased No

D3256-1  
Panel  
Manufactured No

10

47

75

3 1120799 18

2

2

10

1

1

5

2/26/24

# Picklist Print

February-22-12 12:34:11 PM

Page 2

Work Order ID: 80516

Parent Item: D412-705-015

Parent Item Name: Driveshaft Tunnel Modification

Start Date: 2/22/12

Required Date: 2/23/12

Start Qty: 6.00

Required Qty: 6.00

S  
th  
D3256-3  
Gasket

Manufactured No

120 Each 14.0000

1 6  
SP

## Location

## Loc Qty

## Loc Code

ST176

14

66792

1

71637

13

Purchased No

120 Each 788.0000

44 264  
b  
SP

## Location

## Loc Qty

## Loc Code

ST318

788

118384

788

Purchased No

120 Each 317.0000

22 132  
264  
SP

## Location

## Loc Qty

## Loc Code

ST302

200

120306

200

ST303

117

120142

117

Purchased No

120 Each 191.0000

25 150  
12/2/2012  
11x M120833 12/2/2012  
139  
SP

## Location

## Loc Qty

## Loc Code

ST296

191

119546

50

120142

141

MS9321-09

Washer

February-22-12 12:34:11 PM

Shop Packet Print

Page 2

# Work Order ID 80516

\*80516\*

Page 1

February-22-12 12:34:11 PM

Item ID: D412-705-015

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Driveshaft Tunnel Modification

Start Date: 2/22/12 Start Qty: 6.00

\*6\*

Cust Item ID:

Required Date: 2/23/12 Req'd Qty: 6.00

\*6\*

Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev C

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-705-015 CHG 003

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

M.L.J  
12/02/22

6

## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C-3A	BOLT
		3					AN3C-4A	BOLT
						30	AN960JD10	WASHER
	16	44	36		12		MS20427M3-3	RIVET
						2	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER